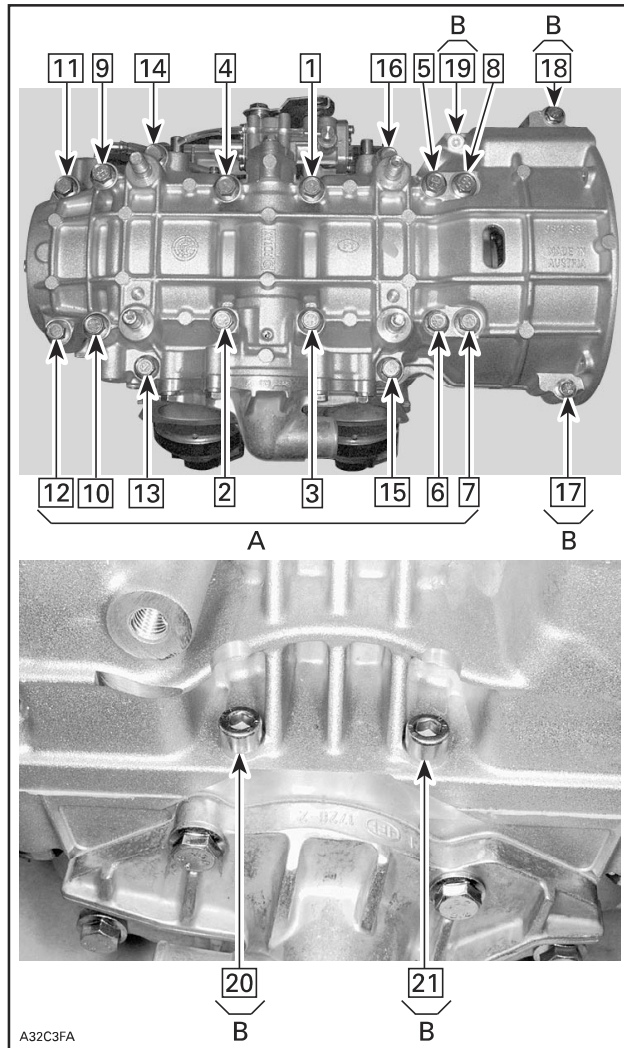
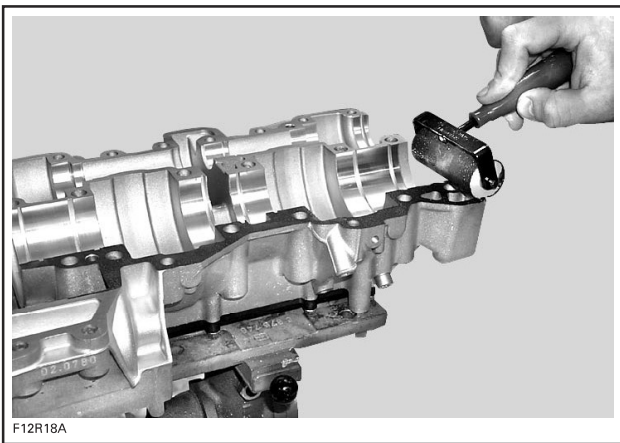
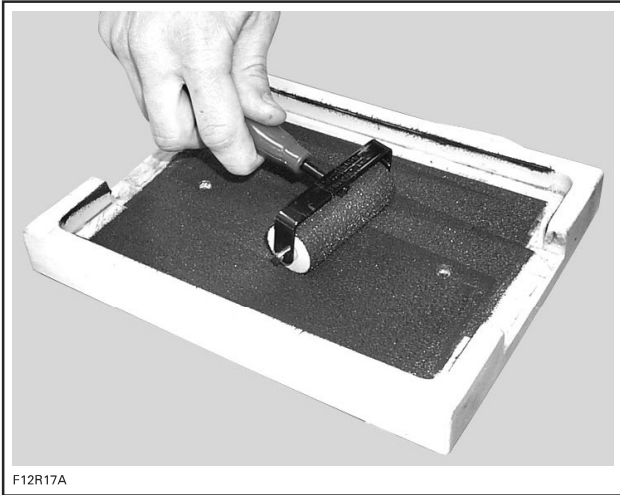


Section 03 ENGINES

Subsection 06 (BOTTOM END)

Use a plexiglass plate and apply some sealant on it. Use a soft rubber roller (50 - 75 mm (2 - 3 in)) (available in arts products suppliers for printmaking) and roll the sealant to get a thin uniform coat on the plate (spread as necessary). When ready, apply the sealant on crankcase mating surfaces.



- A. Torque bolts 1 through 16 to 29 N•m (21 lbf•ft)
B. Torque bolts 17 through 21 to 9 N•m (80 lbf•in)

593 HO, 593 HO SDI and 793 HO Engines

Install oil seal cover.

BREAK-IN

After rebuilding an engine, always observe a break-in period as described in *Operator's Guide*.